



IMPORTERS SERVICE CORPORATION
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SPRAY DRIED GUM ACACIA H-380

ORGANOLEPTIC

Appearance	White to Cream Powder
Odor/Taste	Material, as well as a 20% water solution, to be free of any foreign odor and taste

PHYSICAL & CHEMICAL

Particle Size

Through U.S.S. 60 Mesh	99% Minimum
Through U.S.S. 140 Mesh	80% Minimum

Color of 20% Solution	Light Amber
Viscosity 20% Solution	150 cps Maximum
pH 20% Solution	4.0 - 4.8
Speck Test	As Per Standard
Moisture	12% Maximum
Total Ash	4.0% Maximum
Acid Insoluble Residue	0.10% Maximum
Starch or Dextrin	Negative
Arsenic	3 ppm Maximum
Lead	2 ppm Maximum
Heavy Metals	20 ppm Maximum

MICROBIOLOGICAL

Salmonella	Negative
Escherichia coli	Negative